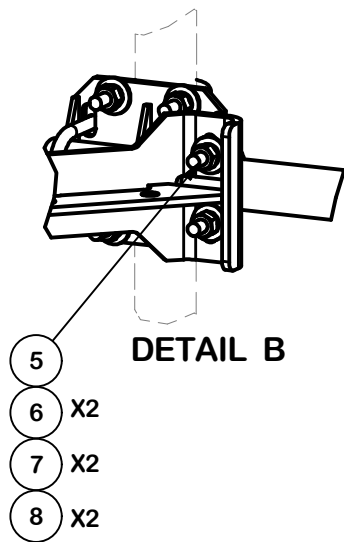
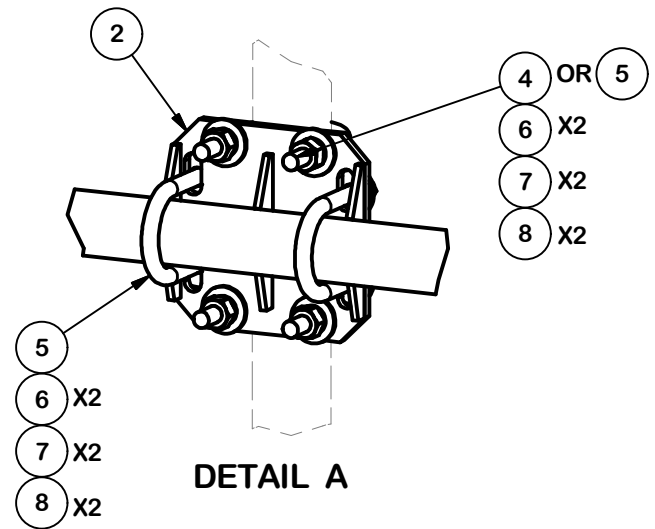
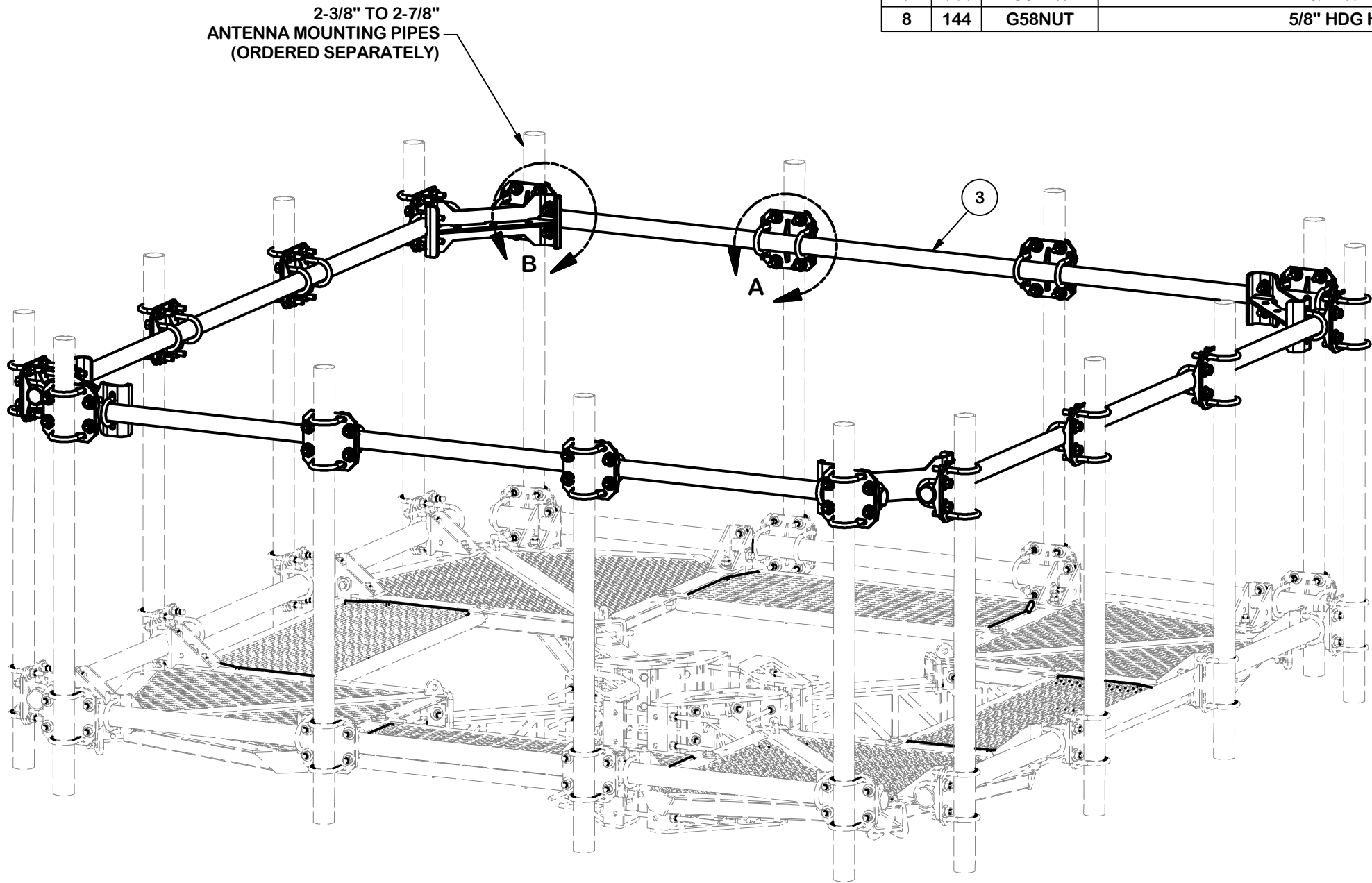


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	4	X-F4PHRW	CORNER WELDMENT FOR 4-SIDED FORTRESS PLATFORM HADNRAIL KITS		19.32	77.27
2	16	X-SCX3-FR	FORTRESS CROSSOVER PLATE		6.61	105.82
3	4	P2126	2-3/8" X 126" (2" SCH. 40) GALVANIZED PIPE	126 in	40.75	163.01
4	32	X-UB5300	5/8" X 3" X 5-1/4" X 2-1/2" U-BOLT (HDG.)		1.15	36.78
5	72	X-UB5258	5/8" X 2-5/8" X 4-1/2" X 2" U-BOLT (HDG.)		1.00	72.01
6	144	G58FW	5/8" HDG USS FLATWASHER	1/8 in	0.07	10.15
7	144	G58LW	5/8" HDG LOCKWASHER		0.03	3.76
8	144	G58NUT	5/8" HDG HEAVY 2H HEX NUT		0.13	18.70
					TOTAL WT. #	487.50



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES (± 0.030")
DRILLED AND GAS CUT HOLES (± 0.030") - NO CONING OF HOLES
LASER CUT EDGES AND HOLES (± 0.010") - NO CONING OF HOLES
BENDS ARE ± 1/2 DEGREE
ALL OTHER MACHINING (± 0.030")
ALL OTHER ASSEMBLY (± 0.060")

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION
**HANDRAIL KIT FOR
10' 4-SIDED FORTRESS™ PLATFORM**

CPD NO.	DRAWN BY CEK 8/29/2017	ENG. APPROVAL
CLASS 81	SUB 02	CHECKED BY CUSTOMER

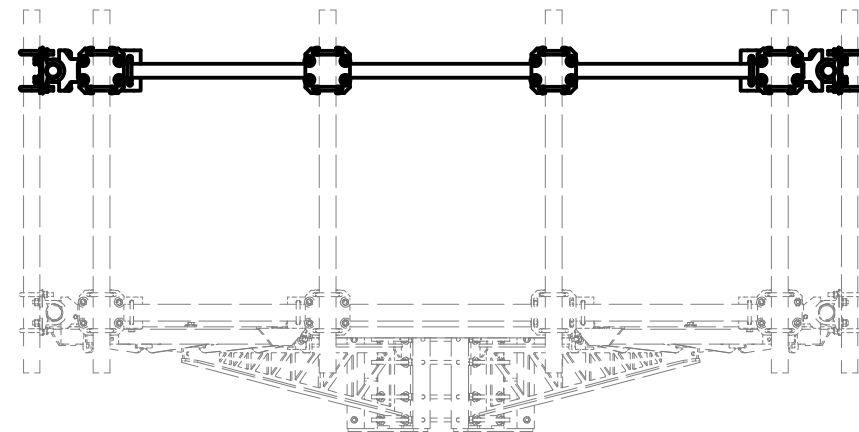
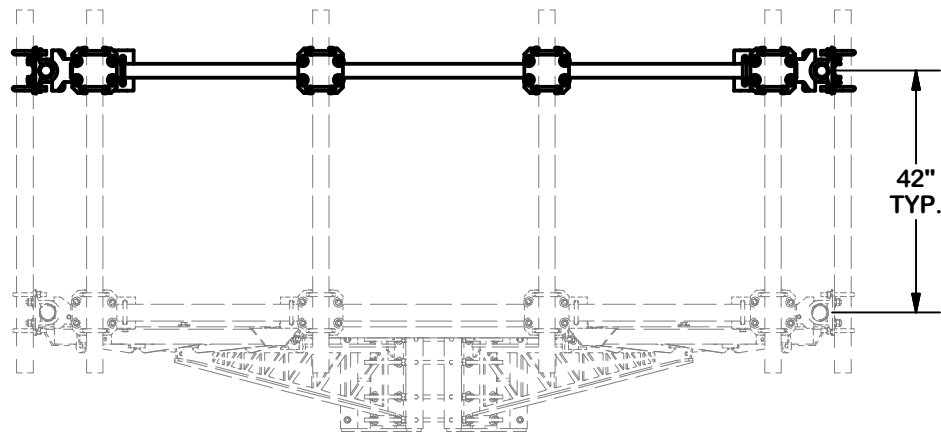
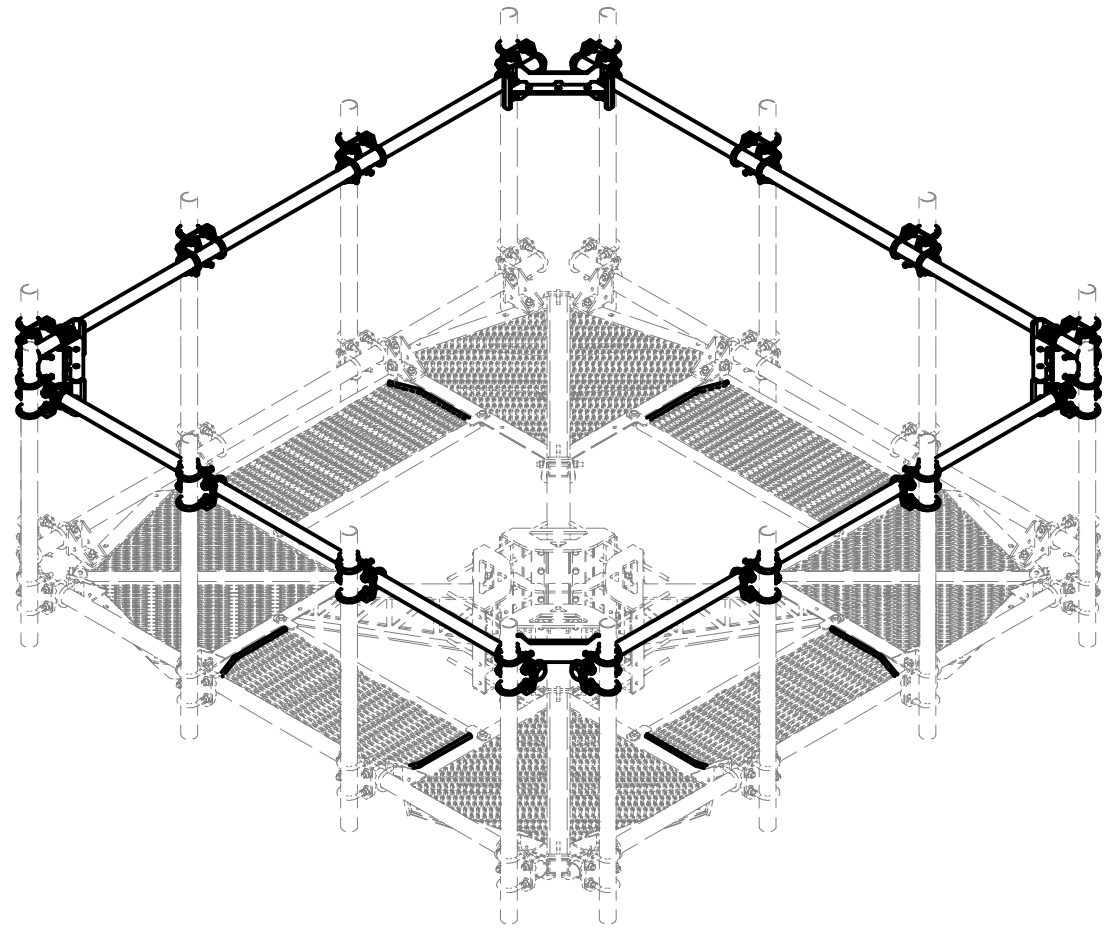
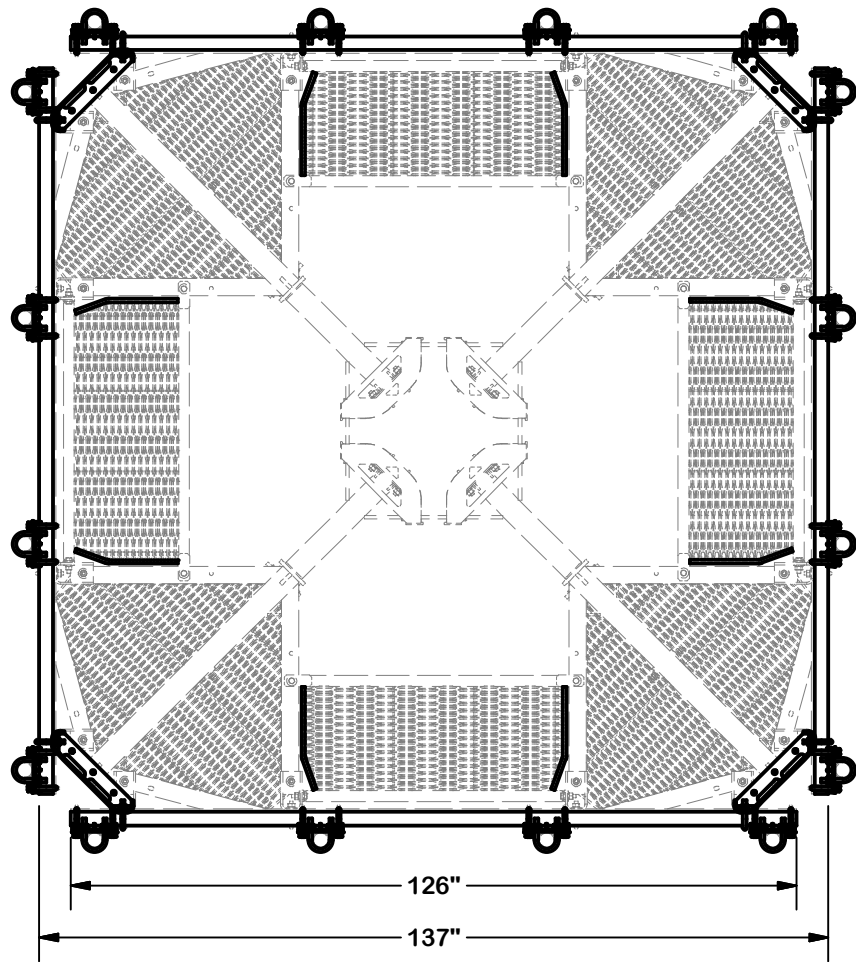


**Engineering
Support Team:**
1-888-753-7446

A valmont COMPANY

Locations:
New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
Dallas, TX

PART NO. F4P-HRK10
DWG. NO. F4P-HRK10



TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$)
DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES
BENDS ARE $\pm 1/2$ DEGREE
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DESCRIPTION
**HANDRAIL KIT FOR
10' 4-SIDED FORTRESS™ PLATFORM**

CPD NO.		DRAWN BY CEK 8/29/2017		ENG. APPROVAL	
CLASS 81	SUB 02	DRAWING USAGE CUSTOMER		CHECKED BY	



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PART NO.	F4P-HRK10	PAGE 2 OF 2
DWG. NO.	F4P-HRK10	